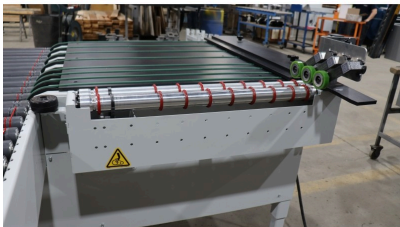


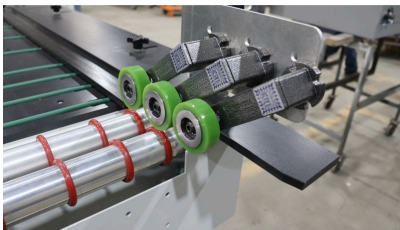
# DOUCET

## FEEDBACK FOR SHAPERS-SANDERS

Feedback Return Conveyors are designed to handle the fast pace of end-to-end feeding on Shapers/Sanders and Edge Foilers. Suitable for all models and feed rates.



FEEDBACK FOR SHAPERS-SANDERS



FEEDBACK



OPTION



## CHARACTERISTICS

Specially design to handle the fast pace of end-to-end feeding on Shapers/Sanders and Edge Foilers, Doucet Feedback Return Conveyors will give you the leading edge in today's competitive environment.

- Feature 24" or 36" wide receiving modules and return conveyors ;
- Standard module length is 36" or 60", return length is proportionate to the length of the machine.

## OPERATING PRINCIPLE

1. Feed rollers, driven by a variable speed motor, guide the part onto the receiving module.
2. A set of top rollers issues a smooth transfer on the receiving module. Pieces entering the receiving table are supported by an adjustable ledge in the continuation of the reference fence.
3. Polymer belts side-shift the panels to the return rollers quickly and efficiently.
4. The return rollers are individually driven by welded urethane belts. These rollers are 2 inches lower than the pass height of the shaper, so parts can travel in opposite directions without interference.
5. The transfer process occurs on a continuous basis, eliminating functional limitations typical of return devices with multiple "cycle" steps.

## OPTIONS

- Features 24" or 36" wide return conveyors ;
- Inclined return conveyor length including quick release disconnect on caster mounting for Unique Shape and Sand, model 4522 or 4524 with squaring table option.

# DOUCET

P. 1-866-673-8876  
P. 1-819-367-2633  
E. [info@doucetinc.com](mailto:info@doucetinc.com)  
[doucetinc.com](http://doucetinc.com)

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