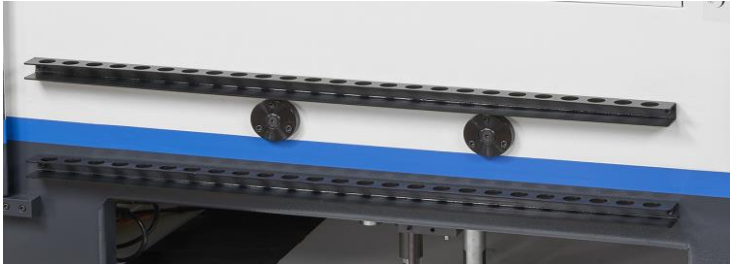
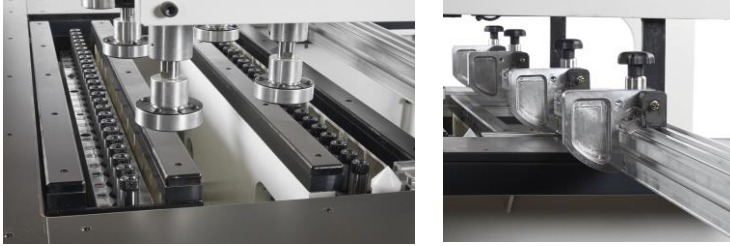


# IRONWOOD DBR50 LINE BORING MACHINE



The IRONWOOD DBR50 Double-Line Boring machine is an innovative product that incorporates the latest technology and improves efficiency. The unit is ergonomically designed in system 32 for applications which require the drilling of multiple rows in a single function. Catering to the American woodworker, this robust drilling machine boasts quick set-up times, digital readouts for improved accuracy, and a convenient large working surface for all applications.

## ADVANCED FEATURES

- Dual 25-spindle drill blocks
- Accurate positioning of boring unit is easily obtained through digital readout adjustments
- New advanced parallel adjustment of rear fence to drill block with manual release mechanism for quick set-ups of 37mm and 44mm settings
- (6) Quick-Release pneumatic clamps
- Robust design of 3000mm extension fence and heavy-duty, dual-bearing flip stops with hairline readout for improved accuracy and stability
- Analog scales angled for easy viewing with both metric and English measurements; adjustable for quick and easy calibration
- Two independently-driven boring units
- Integrated Tool Holder

| Technical Specifications     | DBR50                                  |
|------------------------------|--|
| Boring Head Units   Spindles | 2 units   25 spindles each             |
| Distance Between Spindles    | 32mm                                   |
| Pneumatic Clamps             | Six (6)                                |
| Working Width                | 704mm (27.75")                         |
| Motor Power                  | Dual - 3 HP Motors                     |
| Working Table Size           | 820 x 1150mm (32.3 x 45.3")            |
| Boring Depth                 | 0-70mm (0-2¾")                         |
| Table Size                   | 597 x 635mm (23.5 x 25")               |
| Working Table Height         | 845mm (~33.3")                         |
| Max Workpiece Thickness      | 100mm (3.94")                          |
| Quick Chucks (Included)      | 50                                     |
| Spindle Speed                | 3450 RPM                               |
| Air Requirement              | 90-100 PSI                             |
| Electrical Connection        | 230V or 460V   3-Phase   60Hz.         |
| Start Current                | 230V: 17.4A   460V: 8.7A               |
| Rated Current                | 230V: 80.98A   460V: 40.5A             |
| Machine Weight               | 850 kg (1870 lbs.)                     |
| Workspace Requirement        | 1410 x 1400 x 1280mm (55½ x 55 x 50¼") |

