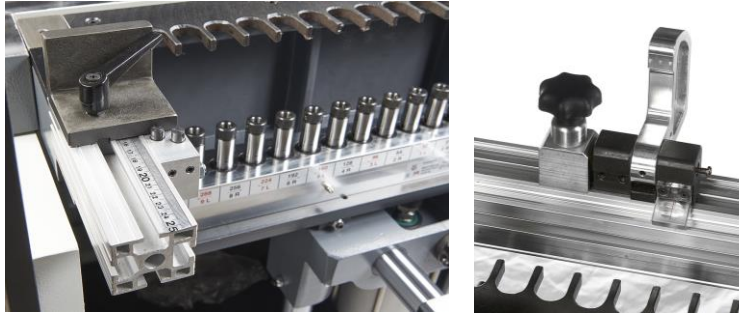


# IRONWOOD BR23 BORING MACHINE



## ADVANCED FEATURES

- 23-spindle single-head boring unit, pitch 32mm, for horizontal and vertical drilling
- Pneumatic head rotation from 0° to 90° with locking points for quick set-up at 0°, 45°, and 90°
- Accurate positioning of boring unit is easily obtained through digital readout adjustments
- Three (3) Quick-Release pneumatic clamps to ensure workpieces are secured firmly to the table
- Robust design of 3000mm extension fence and flip stops for improved accuracy and stability
- Conveniently positioned machine controls for user-friendly operations
- Pneumatic tilting controls, in conjunction with the tilt-lock, enable for quick and accurate settings of the boring unit
- Analog scales with both metric and imperial systems are adjustable for quick and easy calibration

The IRONWOOD BR23 construction Boring machine provides a 23-spindle universal drilling solution, with horizontal and vertical boring capabilities and a fully automated pneumatic tilting of the boring unit from 0 to 90 degrees.

Technical Specifications	BR23
Boring Head Spindles	23
Center Distance Between Spindles	32 mm
Pneumatic Clamps	3
Working Width	704 mm
Motor Power	3 HP
Working Table Size	21.65" x 37.4" (500 x 950mm)
Max Boring Depth	3.94" (100mm)
Table Size	23.5" x 25" (597 x 635mm)
Adjustable Boring Stroke	1.97"- 3.94" (50-100mm)
Position Adj. of Boring Unit	0-2.36" (0-60mm)
Max Workpiece Thickness	7.08" (180mm)
Quick Chucks Included	23 pieces
Spindle Speed	3450 RPM
Air Requirement	90-100 PSI
Rated Current	Single phase   22A
Start Current	96.8A
Machine Weight	660 lbs. (300 kg)
Workspace Requirement	41" x 59½" x 53" (1040 x 1510 x 1350mm)

